



Technical Data Sheet

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Commercial Inquiries

- Training

- Installation and setup

- On line support

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TUTTOCHROMAME STD TC20

TuttoChromaMe™ TC series Chrome spay-on coating

DESCRIPTION

Product Name	TUTTOCHROMAME STD TC20
Product Code	TUT.STD.TC20

PHYSICAL FEATURES AT SUPPLY

Apperance	Low viscosity liquid
Colour	light grey
Supply Vx	16 ± 2" CF/4 at 20°C
Specific Density	0,990 ±0,030 Kg/l at 20°C
Dry Residue	46 ± 2%

APPLICATION FEATURES

Catalyst	N/A
Diluent	N/A
Application tools	HVLP Airless spray gun - only PROFESSIONAL USE
Spay gun parameters	Nozzle tip 1,2 mm Pressure at nozzle (minimum) 1,50 bar /217,6 psi
Layer numbers	2 alternate layers applied from bottom to top and then from left to right
Withering	10 minutes at 20°
Curing Cycle	120 minutes at 60°C or 24-36 hours at ambient temperature 20° C

DRY PRODUCT FEATURES

Support	must be applied on dried layer of TUTTOPRIMER IC100 B/T
Dry film thickness	5 ± 1 µm
Finish	Mirror 90% spherical reflectivity after top coating application
Hardness	F-H total harding after 24-36 in open air ambient temperature
Coverage	8-10 sq.m./litre coat

STORAGE INSTRUCTIONS

Packaging	Tin cans 1kg ; 5kg ; 20 kg
Shelf life	Storage temperature min 3°C max 40°C - keep away from direct sunlight
Product Stability	5 years in original package
Safety Instructions	Read MSDS Material safety data sheet carefully before using products



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Application Tutorial



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Application
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